



Speed Wrench, Inc.

dba:

# Speed-Tech Equipment

3364 Quincy Street  
Hudsonville, MI 49428  
Phone: (616) 669-2142  
Fax: (616) 896-1756

## Horizontal Balers

[www.speedtechequipment.com](http://www.speedtechequipment.com)

### On-site Service

- Full Fleet of 10 Fully Stocked Service Trucks
- Services Trucks equipped with Fabrication Tools
- Machine Rebuilds & Refurbishing
- Active Parts Runners to reduce downtime
- Preventative Maintenance
- GPS Dispatched Service Calls

### Horizontal Balers Sales & Installations

- New & Refurbished Balers
- Baler Installations
- Baler Moves

### Additional Features & Applications

- Conveyor Feed
- Gravity Feed Chutes
- Blower Feed Systems
- Machine switch over applications
- Oil cooler - systems

### Manufacturers

- Marathon
- Maren
- American Baler
- International Baler
- Max pac
- Harris / Selco
- Bale Master

Manual Tie with Unload Door



Ram



Paper Baler



Power Unit



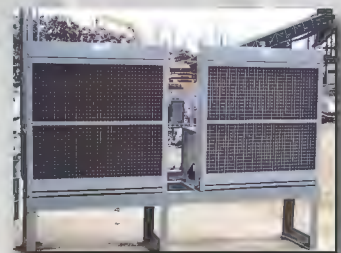
Auto Tie Baler



Conveyer Feed



Oil Cooler



Refurbished Horizontal Baler





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# Horizontal Baler Services

## Power Unit



## Hydraulic

- Check Pressures
- Change & Clean Filters
- Check Oil Level & Quality
- Check Hoses, Fittings, and Connections for Leaks and Wear
- Tighten Gland Nut on the Cylinder
- Inspect rod for nicks, dents, and abrasions

## Electrical

- Lubricate Motor
- Clean Motor Starter Contacts
- Check all Electrical Conduit, Wires, Connections, Timers, Relays, Circuit Boards, etc.
- Check & Adjust Cycle Timer, all Electrical Safety Devices, & Limit Switches
- Clean upper/lower photocell eyes

## Structural/Operational

- Check all welds, check all machine structural components and anchors
- Inspect baler floor and liner plates for gouging or excessive wear
- Check ram hold down clearance and shear blade clearance
- Clean out material behind the ram
- Grease/Lube cam followers/roller bearings
- Clean debris from charge chamber & clean power unit

## Auto Tie (if applicable)

- Clean/Inspect/Lube all drive chains and sprockets for wear and stretching. Adjust tension as necessary
- Check and clean all limit switches, prox. switches, and inspected mounting brackets
- Inspect inserter carriage for cracks, loose bolts, and worn rollers
- Inspect and adjust wire guides to insure smooth wire feed
- Check twister hooks for proper alignment
- Check cutter blades and tighten mounting bolts as needed

## Safety

- Verify Proper Stickers, Signs, Instructions are Posted
- Ensure all Dead Man Controls, Interlock Switch, e- stops, & Disconnect are Operating Properly
- Check that all Machine Controls are in Safe/Accessible Locations



## Not Acceptable



## Maintenance Benefits

- Prolong life of the equipment
- Ensure full compaction pressure to maximize bale weight
- Help prevent high cost repair bills
- Reduce liability and loss prevention
- Improve employee health & safety
- Stay in compliance with OSHA, audit, & company performance standards

**\$340.00 + Parts**

**Service Call**



## Service Contract Option

- 2X per Year Preventative Maintenance
- Unlimited Service Calls
- All Repairs with Parts & Labor Included
- One Fixed Monthly Fee